

## T-POX 2600

### EPOXY EMRANING PRIMER

#### Description of Product

T-POX 2600 , is a low viscosity, two-part epoxy resin based primer.

#### Fields of Application

- Internal and external substrates
- On concrete and cement based mineral surfaces
- Wooden surfaces
- Metal surfaces, machine surfaces

#### Advantages

- Low viscosity
- Ultrahigh bond strength
- Strengthens the structure by penetrating into capillary spaces in concrete surfaces
- Easy application

#### Appearance

Part A (Epoxy Resin): Liquid – Transparent

Part B (Epoxy Hardener): Liquid – Pale Yellow

#### Packaging

Part A: 12 kg. net – Part B: 6 kg. net

Part A: 8 kg. net – Part B: 4 kg. net

\*Barrels are available if requested.

#### Storage

Store in original sealed containers in a cool dry environment at temperatures between +5°C and +30°C. Do not put excessive loads on top of the products, which would damage the packaging.

#### Shelf Life

Minimum 12 months from date of production if stored in original unopened containers. Once opened, product should be consumed within one week as it is stored under appropriate storage conditions.

#### Chemical Structure

Part A : Epoxy Resin Part B: Epoxy Hardener

#### Technical Specifications

All technical values were calculated based on +23°C and 50% relative humidity. Temperature and humidity changes would change technical values.

**T-POX 2600 Technical Data**

Density	Mixed Resin: 1.00-1.10 kg/liter
Duration of Use After Mixing	80-90 minutes
Consumption:	0.150-0.200 kg/m <i>* Coverage increases as the viscosity gets higher at lower temperature.</i>
Total Curing Time	7 days
Application Format	Roll,Brush

**Preparation of Substrate**

Concrete substrates must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 2,5 N/mm<sup>2</sup>. The residual moisture content of the substrate must not exceed 4%, the substrate temperature should remain a minimum of +8°C and the temperature of the substrate must be at least +3°C above the current dew point temperature.

The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc. Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve a profiled open textured surface.

There should not be any rust etc. adverse effects on the metal surface, if any, the surface should be sanded or cleaned by sandblasting method.

If in doubt of the surface, apply a test area first. Do not apply on wet or frozen surfaces and surfaces with high humidity.

**Application Conditions**

During the application, ambient temperature should be between +10°C and +30°C. Relative Air Humidity should not exceed 80% and the substrate temperature should be between +10°C and +30°C. Substrate humidity should be maximum 4%. Substrate temperature shouldn't be less than +8°C and must be at least +3°C above the current dew point temperature.

**Mixing**

Make sure that the product temperatures are between +10°C and +30°C before starting the mixing procedure. Prior to mixing, stir part A and B separately with a mechanical drill and paddle at a very low speed.

Add component B gradually into component A and mix till you reach a homogeneous consistency (Approximately 3 minutes).

If it is going to be used as a repair mortar, please add aggregate after mixing A and B components. Pour the contents into a clean container and mix for another couple minutes.

Please avoid mixing on high speed and do not add any solvent, etc. into the mixture during the application procedure.

**Application Procedure**

Avoid application under excessive heat or wind, rain and/or when the ambient and/or substrate temperature is below +10°C or above +30°C. In extremely cold conditions, heaters should be used to increase the ambient and the workability of the product.

After the mixing procedure, T-POX 2600 can be applied to the surface by using brush, roller, trowel or squeegee. Make sure that a continuous, pore free coat covers the substrate.

Mixed product should be applied in max. 80-90 minutes in about +20°C. of waiting time between coats should be minimum 10 hours in +20°C and maximum 48 hours. If waited more than 48 hours, the surface should be sanded.

The product would be completely cured in a minimum of 7 days to reach its maximum mechanical and chemical resistance. Reaction times of resin based systems depend on ambient and substrate temperatures as well as relative humidity. Under lower temperatures reaction times are longer and this increases pot life, coating interval and working time. High temperatures increase chemical reactions and the above mentioned time decreases accordingly.

After application, the material should be protected from direct contact with water minimum for 24 hours. Within this period, contact with water can cause a surface carbonation and/or surface tackiness, both of which must be removed. In such cases overall coating should be removed from the floor and renewed.

Epoxy and polyurethane flooring systems, should be performed by expert contractors.

### Cleaning of Tools

Clean all tools and application equipment with thinner immediately after use. Hardened/cured material can only be mechanically removed.

### Health and Safety Information

The following protective measures should be taken when working with the material: Wear safety gloves, goggles and protective clothing. Because of irritation effects of the uncured material, components should not come in contact with the skin, or eyes.

In cases of contact the affected area should be washed with plenty of water and soap. If swallowed, seek medical attention immediately. Do not drink or eat at the application site. Keep out of reach of children.

### Product Liability

Momentum is just responsible for the quality of the Momentum labelled products. All the data referred herein are gathered as a result of practical and scientific studies. Momentum cannot be legally obligated or responsible for any damage unless correct product is used accurately in suitable areas and under right conditions.

### Legal Notes

All the information and guidelines given in this technical sheet was formed and developed through the experience in the laboratories of Momentum, and was systematically collected by our field engineers. "Momentum" has the right to make changes in the product where necessary, without notice. The information given above is valid for the product from the date of publication. It is the user's responsibility to verify the accuracy of the information. The product should be used based on the technical information form for there commended purpose. It is the responsibility of the users to implement all measures for the fulfilment of the specified requirements. The data in the technical information form is designed to give descriptions of the product performance, under specific test conditions. An important factor in product performance is the variables that may occur in the initial process which should be used as a general guide to the user. Any unauthorised use of this product not covered in the written guidelines, Momentum will not be held legally responsible. It is always the responsibility of the user to take all necessary precautions regarding specific requirements of the law set out in local and national legislation. Follow the rules of the safety information provided in the Safety Data Sheet regarding operating procedure of the product, protective equipment, storage, fire and first aid etc. Conditions regarding the use of this product after its end date has nowarranty. We can not accept responsibility for products past their expiry date. Responsibility can not be accepted. Please contact the Technical Service department for more detailed information about the